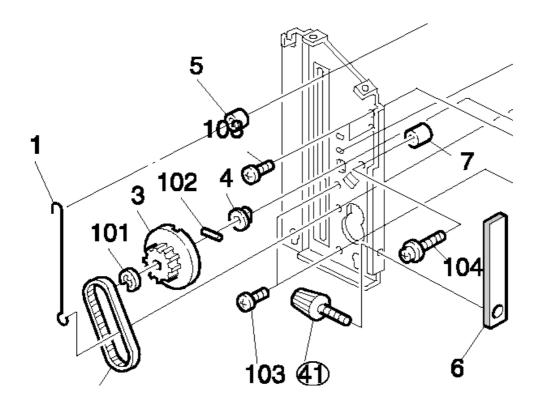
## RICOH Modification Bulletin

**PAGE: 1/1** 

Model: CS220 (Phoenix Series)		e: 31-Aug-97	No: 1		
Modified Article: Knob Screw		Prepared by: S.Hizen			
From: QAC 1st Field Information Dept.					
Reason for	Parts catalog correction	☐ Vendor ch	nange		
Modification:	☐ To facilitate assembly	⊠ To improve reliability <sup>(</sup>		)	
	☐ Part standardization	Other			

The length of the knob screw has been increased from 12 mm to 14 mm to prevent vibrations passing from the sorter by making a small gap. If the old knob was firmly tightened, vibrations from the sorter caused jitter on the trailing edge of the copy (about 10 mm from the bottom).

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A5567101	A5567111	Knob Screw	2 - 2	X/O	5	41	



Start Serial Number: A3827470242

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## Modification Bulletin

**PAGE: 1/1** 

Model: CS220		Da	te: 15-Jun-98	No: 2	
Modified Article: P	arts Catalog		Prepared by: J.	Kasamoto	
From: QAC Field Inf	ormation Dept.				
Reason for	□ Parts catalog correction	☐ Vendor c	hange	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability ( )			
	☐ Part standardization	Other			

Please correct the parts catalog as follows.

Old part	New part	Description	Qty	Page	Index
number	number				
A556 5305	A556 5300	Interface Harness	1 → 1	3	22